# AQUARIUS WATERBASED



### ZODIAC\* ECOCENTRIC INKS

#### PRODUCT INFORMATION BULLETIN

#### Aquarius™ Reflective Clear

#### **RECOMMENDED PARAMETERS**



#### **Fabric Types**

100% Cotton, blends or synthetic fabrics.



#### Mesh

Count: 60- 86T/in (20-34T/cm) Tension: 18-35n/cm3



#### Squeegee

60-90-60

Profile: sharp, square

Stroke: x2 stroke, medium speed

Angle: 15-20%



#### Stencil

Water Resistant Emulsion Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%



#### Flash & Cure

Flash: Not recommended Cure: 90 seconds at 330°F (165°C)



#### **Pigment Loading**

Maximum 6%



#### Aquarius™ Additives

Aquarius™ Softener 1-5% Aquarius™ Thickener 0.1-1% Aquarius™ Retarder Gel 1-5%



#### Storage

Store in sealed containers 12 months from manufacture >40°F (5°C) <77°F(25°C)



#### Clean Up

Water & mild detergent



#### **Health & Safety**

SDS: www.avient.com/resources/ safety-data-sheets or contact your local CSR

## HIGHLIGHTS

Excellent wash durability

Reflects when in bright light

Print directly to fabric for best effect

#### **PRINTING TIPS**

Ready to use, but can be tinted with Aquarius™ Pigments up to 6%

Aguarius™ Reflective Clear paste is a ready to use clear reflective paste.

✓ Use 60- 86T/in (20-34T/cm) mesh

Print with 1/16" or 2mm off contact

Print two strokes to ensure the mesh is clear and you have a good ink deposit

Print in last position or flash after each reflective print if using multiple screens

Clean the stencil area when stopped to prevent screen blockages

→ Prints should be cured at 330°F /165°C for 90 seconds. Check the cure temp at the ink surface

Test all prints for print durability before starting the production run.

#### **COMPLIANCE**

Water based, non PVC, non phthalate

Wisit www.avient.com/products/screen-printing-inks/zodiac-aquarius for more information

#### **PRECAUTIONS**

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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